



## H. M. Queen Juliana Commemorates 25th Anniversary as Netherlands' Monarch



H.M. Queen Juliana signs royal decree on December 15, 1954, making Suriname and the Netherlands Antilles autonomous partners of the Dutch Kingdom.

S.M. Reina Juliana ta firma decreto real ariba December 15, 1954, haciendo Suriname y Antillas partinan autonomo den Reinado Hulandes.

## Lago Poliz Ta Muda Pa Nan Oficinanan Nobo Den Edificio di Industrial Services

Personal di poliz di Lago actualmente ta confortablemente estableci den nan cuartel nobo y moderno, cu ta keda den edificio di Industrial Services na Porta No. 2. Empleadonan di poliz a muda for di nan oficinanan anterior pariba y pa zuid di General Office Building dia 13 y 14 di Augustus.

Huntu cu e mudamento aki, Seccion di Poliz di Lago a hanja otro nomber y awor ta Seccion di Proteccion. E cambio aki ta pa keda al coriente cu e tendencia mundial di trece descripcion di puesto di un oficial di seguridad mas den linja di su trabao actual, cual ta di control, seguridad y proteccion den industria.

Edificio di Industrial Services ta keda algun cien pia di distancia for di anterior Porta No. 1, cual anteriormente tabata e entrada principal di refineria. El

a worde trahá banda di e edificio actual cu tin e cuartonan caminda nan ta paga sueldo, y otro facilidadnan na Porta No. 2.

Un casita nobo pa guardia trahá meimei di caminda y e islanan di trafico na entrada, cual a bira mas hanchu na tur dos banda pa asina facilita distribucion di trafico cu ta drenta y sali for di refineria, lo sigura asina mihor control di trafico y menos speramento na porta.

Edificio di Industrial Services ta e di dos edificio di Lago su Poliz mes. Nan promer edificio a worde trahá na Entrada Principal di Compania na anja 1940, y nan a ocupa e edificio ey na 1941. El a worde desmantelá na 1963 y empleadonan di poliz a pasa pa un lugar nobo den un seccion di e anterior Centro Medico pa Empleadonan banda di Porta No. 2. E tempu ey controlnan na porta a worde halá

## Aruba Celebrates Silver Jubilee On National Holiday, September 5

On September 6, 1948 — 25 years ago — H.M. Queen Juliana officially assumed responsibility of a nation's reign when she was sworn in as Netherlands' monarch in the "Nieuwe Kerk" in Amsterdam.

In one passage of her inaugural address, characterized by her simplicity, she said: "Since the day before last I have been called to a task which is so arduous that none who but for one moment could imagine himself

in this would desire it, yet so beautiful as well that I can merely say: Who am I, that this I may do?"

Since that memorable day when she succeeded her mother H.M. Queen Wilhelmina as reigning queen of the Netherlands, Queen Juliana has earned the love and respect of the people through her innate simplicity, humane ways and her democratic convictions.

(Continued on page 4)

## Turnaround of KHAR Unit Involves Complicated Replacement of Tubes

After being down since July 10 for inspection and repairs, the Kerosene Hydrofiner Unit (KHAR) was returned to service

on September 1. The turnaround of this unit, which has as its major function the reduction of sulfur content in the Kerosene feedstock, came about following a small fire which damaged a series of tubes in the furnace.

The turnaround, which called for extensive inspection and testing by the Mechanical's Equipment Inspection Group, required the use of special testing equipment including X-rays. This operation determined the

(Continued on page 7)

mas paden, na un punta di control banda di Porta No. 2.

Na Augustus 1964 Seccion di Seguridad, di Poliz y di Paga Candela a worde consolida hun-

(Continuá na pagina 3)



The new Industrial Services Building at Gate 2 since August 14 is the permanent headquarters for Lago's security personnel.

E edificio nobo di Industrial Services na Porta 2 desde Augustus 14 ta e oficina principal pa personal di Proteccion di Lago.

**ARUBA**Lago Oil & Transport Co., Ltd.  
Aruba, Netherlands Antilles

Editor: A. Werleman      Assoc. Editor: Miss L. I. de Lange

Photographer: J. M. de Cuba

Printed by: Verenigde Antilliaanse Drukkerijen N.V.

## Eugene Holzer Leaves on Transfer To Exxon Refinery in California

Effective September 17, 1973, Eugene ("Gene") V. Holzer transfers to the Exxon U.S.A. Refinery in Benicia, California. Until recently a Supervising Engineer in the Technical-Process Engineering Division, Gene will assume a technical support position with Exxon, U.S.A.

A B.S. Chemical Engineer from the Brooklyn Polytechnic Institute, Gene joined Lago's Technical Process Engineering Division as an Engineer C in 1956. In 1958 he was named Engineer in the Technical-Engineering Group.

In June 1962, Gene transferred to Creole, New York as a Products Quality Coordinator. After working briefly for Ralph M. Parsons Company as a Process Design Engineer, he returned to Lago in 1966 as a Senior Engineer in the Technical-Economics & Planning Division. The following year he transferred to Process Engineering Division as an Acting Supervising Engineer.

Gene was promoted to Super-

vising Engineer in 1968. He subsequently supervised the Light Hydrocarbons and Fuels/Oil Movements Sections, handled staff assignments in the Mechanical Engineering Division and was a major contributor to a tankage study.



E. V. Holzer

A licensed Professional Engineer in New York State, Gene attended the Fortran Programming, Kepner-Tregoe and Refinery Economics Courses.

Accompanying him in his new post in California are his wife, Eleanore, and two children, Susan (15) and Gregory (14).



Ambrosio Vos of Mechanical-Materials who completed 25 years of service with Lago on August 23, receives his 25-year service watch from Mechanical Manager W. L. Terrell, in the presence of L. A. Lejuez and J. Odor, at far right.

Ambrosio Vos di Mechanical-Materials kende a cumpli 25 anja di servicio cu Lago Augustus 23, ta recibí su oloshi di 25 anja for di Gerente Mechanical W. L. Terrell, den presencia di L. A. Lejuez y J. Odor, na drechi.

## Eugene V. Holzer Ta Ser Transferi Pa Refineria Exxon na California

Efectivo September 17, 1973, Eugene ("Gene") Holzer ta ser transferi pa e Refineria Exxon U.S.A. na Benicia, California. Te recientemente un Ingeniero Supervisor den Technical-Process Engineering Division, Gene lo asumi un puesto pa presta apoyo tecnico cu Exxon, U.S.A.

Gene, kende tin un grado di bachiller den Ingenieria Quimica for di Brooklyn Polytechnic Institute, a cuminsa traha na Lago den Technical-Process Engineering Division como un Ingeniero C na 1956. Na 1958 el a ser nombrá Ingeniero den e Technical-Engineering Group.

Na Juni 1962, Gene a transferi pa Creole, New York como un Products Quality Coordinator. Despues di traha brevemente pa Ralph M. Parsons Company como un Process Design Engineer, el a bolbe na Lago na

1966 como un Senior Engineer den Technical-Economics & Planning Division. E siguiente anja el a transferi pa Process Engineering Division actuando como un Ingeniero Supervisor.

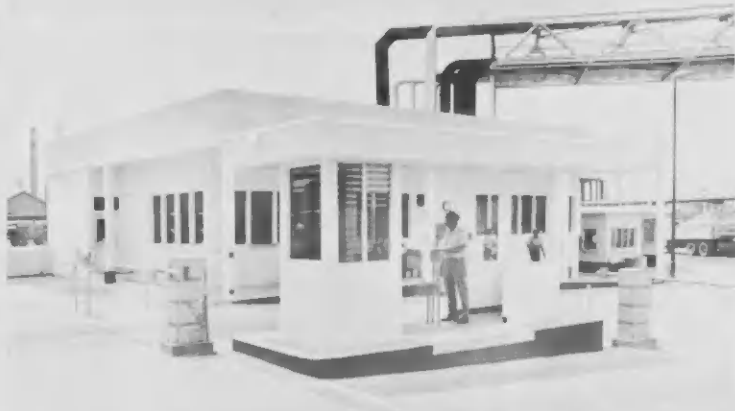
Gene a ser promoví pa Ingeniero Supervisor na 1968. Mas despues el a supervisa e seccionnan di Light Hydrocarbons y Fuels/Oil Movements, y a cumpli cu tareanan di staff den Mechanical Engineering Division y tabata un contribuidor principal den un estudio di tankinan.

Gene, kende tin licencia como Ingeniero Profesional di Estado di New York, a tuma cursonan di Fortran Programming, Kepner-Tregoe y Refinery Economics.

Acompanando a den su puesto nobo na California ta su esposa, Eleanore, y dos yiu, Susan (15) y Gregory (14).

Security Sergeant Claude Peterson is giving instructions and hints here to one group of children of Esso Club members as part of the Bicycle Safety Program conducted under the Summer Recreation Program. Other instructors during the one-week program for over 100 children were Security Lieutenant Julio Martilla and summer student Kathy Benedict, who was assigned to Industrial Services. Security Sergeant Claude Peterson ta dunando instruccion y sugerencias aki na un grupo di yunan di miembros di Esso Club como parti di e Programa di Seguridad pa Bicicleta conduci bao e Programa di Recreacion di Verano. Otro instructornan durante e programa di un siman pa mas di 100 mucha tabata Security Lieutenant Julio Martilla y estudiante di verano Kathy Benedict, kende tabata traha pa Industrial Services.





A security officer here at the Gate No. 2 guard house now has better control on the incoming and outgoing traffic.  
 E "security officer" aki na e "guard house" na Porta No. 2 awor tin mehor control ariba e trafico cu ta drenta of sali di refinaria.



The Radio Room, formerly in the G.O.B., now faces the refinery entrance. Here Radio Operator Arrindell issues a refinery pass.  
 E Radio Room, anteriormente den Oficina Principal, awor ta cara pa entrada di refinaria. Aki Radio Operator Arrindell ta firma un pas.

## Lago Police Move to Headquarters In the Industrial Services Building

The personnel of the Lago Police are now comfortably settled in their modern headquarters in the new Industrial Services Building located at Gate No. 2. The police personnel moved from their former offices in the southeast end of the General Office Building on August 13 and 14.

Along with this move, the Lago Police Section has been renamed Security Section. This change is to keep up with the worldwide trend to bring the description of a security officer's function more in line with his actual duties which call for control, safety and protection in industry.

The Industrial Services Building is situated a few hundred feet from the former Gate No. 1, previously the company's main entrance to the refinery. It was constructed near the building which presently houses the pay booths and other facilities at Gate No. 2.

A new guard house in the center of the road and traffic islands at the entrance, which has been widened on both sides for better incoming and outgoing traffic distribution, will ensure improved traffic control and shorter delays at the gate.

The Industrial Services Building is the Lago Police's second "own" building. Their first building was constructed at the company's Main Entrance in 1940 and occupied in 1941. It was dismantled in 1963 and the police personnel moved to new

quarters in a section of the former Employee Medical Center near Gate 2. At that time the gate controls were moved inward to a control point adjacent to the present Gate No. 2.

In August 1964, the Safety Section, the Police and Fire Fighting functions were consolidated into a Plant Protection Division in the former Employee Medical Center Building.

The Lago Police Department was re-established in 1966 with central offices in the eastern section of the General Office Building, with the paybooths and other related facilities at the present building at Gate No. 2.

Since November 1969, the Lago Police Section (now Security Section) and the Fire Section form the Industrial Services Division.

The modern air-conditioned Industrial Services Building houses the offices of Industrial Services Administrator Wim Brinkman, Security Captain Roman Croes, and all security officers and administrative personnel and the facilities related to their activities.



Security Captain Roman Croes is responsible for the daily operation of the Industrial Services-Security Section.



Industrial Services Administrator Wim Brinkman at new headquarters.

### Lago Poliz Ta Muda Pa Cuartel Nobo

(Continued from page 1)

tu den Division pa Proteccion di Planta.

Departamento di Poliz di Lago a worde estableci di nobo na 1966, cu oficinanan central den e parti pariba di General Office Building, mientras cu e

oficinanan pa paga sueldo y facilidadnan relaciona a keda na e edificio actual na Porta No. 2.

Desde November 1969, Seccion di Poliz di Lago (awendia Seccion di Proteccion) y Seccion di Paga Candela ta forma Division di Servicionan Industrial.

E edificio moderno y airecon-

diciona di Servicionan Industrial tin aden oficinanan di Administrador di Servicionan Industrial Wim Brinkman, Captan di Proteccion Roman Croes, y tur e oficialnan di proteccion y empleadonan administrativo, y tambe e facilidadnan cu ta relaciona cu nan trabao.

# H. M. Queen Juliana Commemorates 25th Anniversary as Netherlands' Monarch Aruba Celebrates Silver Jubilee

(Continued from page 1)

One of the most significant events during her reign was the signing of the Statute for the New-Style Kingdom with Suriname and the Netherlands Antilles as equal partners.

To celebrate the 25th anniversary of her ascension to the throne, a series of festive activities were held in the Antilles on September 5, which was proclaimed a national holiday in honor of the Queen.

The Postal Services of the Netherlands Antilles has also given special recognition to this occasion by issuing a commemorative 15 cent postage stamp, depicting the Queen and the Antillean flag. In addition, the Legislative Council has approved the issuance of a new silver coin valued at Fls. 25, the first

time that such a coin will be circulated in the Netherlands Antilles. A special piece of 925 sterling silver coin (45 mm, 650 grains in weight) will be minted for coin collectors at a cost of about Fls. 40.

As a national gift to the Queen on her jubilee, a special collection was made in the community. The proceeds will go towards "The Child in Need."

The Queen Juliana Silver Jubilee Committee has published 42,000 copies of a special commemorative picture album, titled "Juliana, Queen of Our Antilles" for distribution to the Antillean school children.

Illustrated on these pages are the highlights of H.M. Queen Juliana's quarter century reign, with special emphasis on her visits to Aruba and Lago.



H.M. Queen Juliana takes the oath to the Constitution and is formally invested in a ceremony on Sept. 5. S.M. Reina Jullana ta haci huramento na a Constitucion y ta ser formalmente proclama reina Sept. 6.



Queen Juliana, on her first visit to Aruba as queen, inspects the Royal Netherlands Marines' honor guard upon her arrival at our Airport, in October 1955.

Reina Juliana, ariba su promer bishita na Aruba como reina, ta inspecciona guardia di honor di Mariniers Real Hulandes ariba su yegada na ni aeropuerto na October 1955.



The Queen and Prince Bernhard in the Royal limousine leave the airport. Reina Jullana y Prins Bernhard den e limosina real ta sail for di aeropuerto.



The Queen greets Lago President J. J. Horigan, Vice-President O. Mingus, and other officials of the reception committee in 1955. E Reina ta saluda Presidente di Lago J. J. Horigan, Vice-President O. S. Mingus, y otro oficialnan den comitiva di recepcion na 1955.

# S. M. Reina Juliana Ta Conmemora di 25 Aniversario como Monarca Hulandes

## Aruba Ta Celebra Hubileo di Plata Ariba Dia Nacional September 5



At the Queen Wilhelmina Park in Oranjestad, Queen Juliana unveils the statue of her mother. Na Reina Wilhelmina Park na Oranjestad, Reina Juliana ta desvela e estatua di su mama.

September 6, 1948 — 25 anja pasá — S.M. Reina Juliana oficialmente a asumi e gran responsabilidad di e reino di un nacion, ora cu el a presta huramento como monarca di Holanda den "Nieuwe Kerk" na Amsterdam.

Den un pasahe di su discurso inaugural, caracterisá door di su simpleza, el a bisa: "Desde antajera mi a worde jamá pa recibí un encargo asina pisá, cu ningun hende cu pa un momento por a imagina su mes den e situacion ey lo a deseé, pero na mes ora a ta asina bunita cu tur loke mi por bisa ta: "Ta kende mi ta, cu mi ta permiti pa haci esey?"

For di e dia memorable ey cu el a bira sucesora di su mama S.M. Reina Wilhelmina como

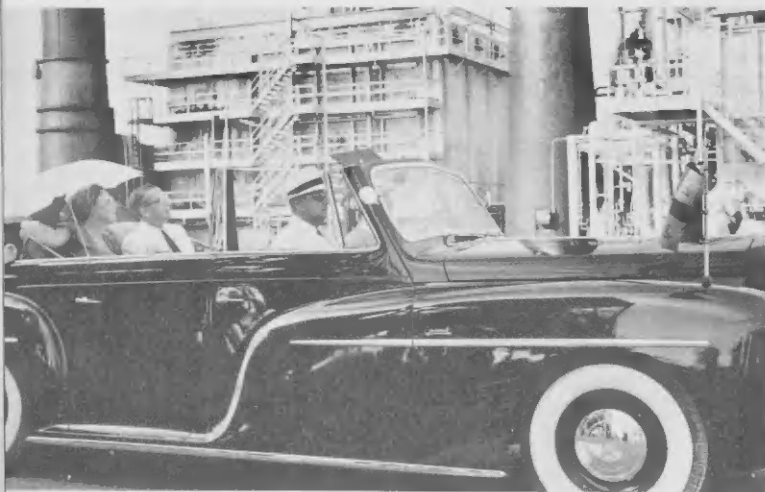
Reina reinante di Hulanda, Reina Juliana a merece amor y respet di su pueblo door di su caracter sencillo, su maneranan humano y su conviccianan democratico.

Un di e eventonan mas significativo durante su reinado tabata firmamento di Statuut pa un Reino Estilo Nobo cu Surinam y Antillas Hulandes como socionan igual.

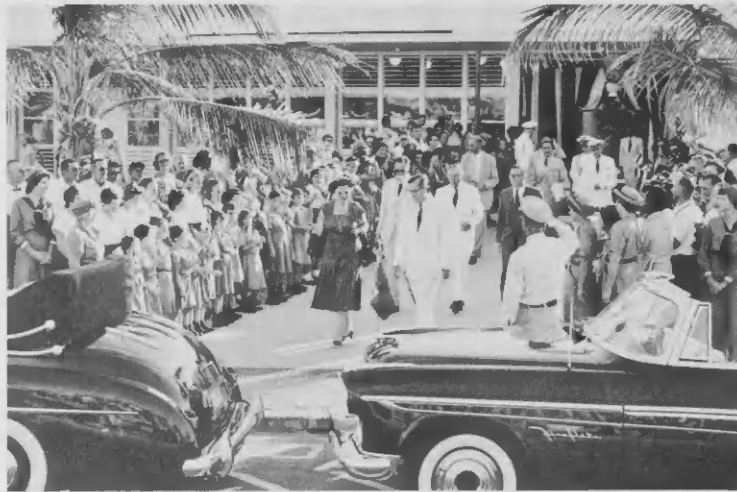
Pa celebra di 25 anja di su ascension ariba trono, un serie di festividadnan a worde tení den Antillas dia 5 di September, cual a keda proclamá como un dia di fiesta nacional na honor di La Reina.

Servicionan Postal di Antillas Hulandes tambe a duna reconocimiento especial na e oca-

(Continuá na pagina 6)



Accompanied by Lago President J. J. Horigan, the Queen tours the refinery. Na anja door di Presidente di Lago J. J. Horigan, a Reina a bishita refinaria.



Large crowd watches the queen and party leave the Esso Club. Multitud ta para mira ora cu e Reina y su comitiva ta sali for di Esso Club.



On her second visit to the island, in 1965, the Queen accompanied by Lago President W. A. Murray, Vice President R. E. Nystrom and party attended a cultural program at the Cultural Center.



The Queen, accompanied by Lago President W. A. Murray, Vice President R. E. Nystrom and party attended a cultural program at the Cultural Center.



Speakers at opening of 2nd Antillean Press Congress (l to r, from top): Jos van der Schoot, President Aruba Press Club; Niki Tromp, President of Bonaire Press Club; Herbert Pietersz, President of SOPEC of Curaçao; and Jose Lake, of the Windward Islands.

## 2do Congreso di Prensa Antiliano Ta Huesped di Aruba Press Club

For di Augustus 17 pa 19, e miembronan di Prensa, Radio y Television di Aruba, Bonaire, Curaçao y di Islanan Ariba a reuni den e Segundo Congreso di Prensa di Antillas den Aruba Holiday Inn Hotel.

E Congreso a ser oficialmente habri door di Gezaghebber F. J. Tromp den Andicouri Room ariba Diabierna anochi despues di un corto introduccion di Maestro di Ceremonia Tico Kuiperi. Despues a sigui palabranan di introduccion di Jos van der Schoot, Presidente di Aruba Press Club; Niki Tromp, Presidente di Bonaire Press Club; Herbert Pietersz, Presidente di SOPEC (Sociedad di Periodistanan di Curaçao); y Jose Lake, representante di Islanan Ariba. E huesped orador John Luter, un miembro di facultad di Columbia University su school di graduados den Periodismo, tambe a haci algun observacion cortico ariba a ocasion aki.

Sr. Luter, un huesped special na e congreso door di cooperacion di Lago y Exxon Corporation, a duna a discurso principal ariba e segundo dia. Un orador elocuente, el a mantene su publico sumamente interesá durante su discurso di un hora tocante di e rol di prensa y su

problemanan den sociedad. E siguiente orador ariba progra-



Guest Speaker John Luter.

ma tabata Erich Zielinski, un miembro di SOPEC, kende a papia tocante di "Prensa y Derechonan". Tur dos discurso a ser sigui door di un forum.

Ariba e ultimo dia di Congreso, e mas cu cincuenta participantes a adopta como seis resolucion, incluyendo uno selectando Curaçao como a sede pa e congreso di proximo anja cual probablemente lo ser teni durante Augustus.

### S. M. Reina Juliana

(Continuá di pagina 5)  
sion ey, door di publica un stampia conmemorativo di 15 cent, cual ta muestra La Reina y e bandera Antillano.

Ademas Staten a aproba emision di un moneda di plata di

Lt. Governor Jossy F. Tromp addressing audience prior to opening the 2nd Antillean Press Congress held in the Aruba Holiday Inn from August 17 to 19.

Gezaghebber Jossy F. Tromp dirigiendo palabra na presentes promer cu el a habri di 2do Congreso Antiliano di Prensa teni na Aruba Holiday Inn di Agosto 17 pa 19.

## Second Antillean Press Congress Hosted by the Aruba Press Club

From August 17 to 19, the members of the Press, Radio and Television from Aruba, Bonaire, Curaçao and the Windward Islands met for the Second Antillean Press Congress in the Aruba Holiday Inn.

The Congress was officially opened by Lt. Governor F. J. Tromp in the Andicouri Room on Friday evening after a short introduction by MC Tico Kuiperi. Then followed introductory remarks by Jos van der Schoot, President of the Aruba Press Club; Niki Tromp, President of the Bonaire Press Club; Herbert Pietersz, President of the Curaçao Association of Journalists (SOPEC); and Jose Lake, representative of the Windward Islands. Guest Speaker John Luter, a faculty member of the Columbia University graduate school of Journalism, also made a brief remark on this occasion.

Mr. Luter, a special guest at the congress through the cooperation of Lago and Exxon Corporation, delivered the keynote speech on the second day.

An eloquent speaker, he captivated his audience during his one-hour discourse on the role of the press and its problems in society. The next speaker on the program was Erich Zielinski, a member of SOPEC, who spoke on "Press and Rights". Both talks were followed by a forum.

On the last day of the Congress, the over fifty participants adopted some six resolutions, including one selecting Curaçao as the seat for next year's congress to be held probably in August.

lo worde sacá tambe pa coleccionistanan, y su balor lo ta f. 40.—.

Como un regalo nacional na La Reina na ocasion di su hubileo, un colecte especial a worde teni den nos comunidad. Loke el a produci ta bai pa "Muchanan den Necesidad".

E comision pa celebra Hubileo di Plata di La Reina a publica 42,000 copia di un album cu portret conmemorativo entitulá "Juliana, Reina di Nos Antillas", y lo a worde reparti na muchanan di school den Antillas.

Ariba paginas 4 y 5 tin portret di eventonan memorabel durante e cuarto di un siglo cu Reina Juliana ta goberna e reino, cu énfasis especial ariba su bishitanan na Aruba y na Lago.

balor di 25 florin, y ta promer bez cu un moneda asina ta worde circulá den Antillas Hurlandes.

Un moneda especial di 925 punto di plata puro (diametro 45 milimetro y peso di 650 grano)

## Revision di Unidad KHAR Ta Envolve Cambiamento Complica di Tubonan

Despues di ta for di servicio desde 10 di Juli pa inspeccion y reparacion, unidad hidrofina-dor di kerosin (KHAR) a cuminsa traha atrobe dia 1 September. Drechamento general di e unidad aki, di cual su principal funcion ta di baha contenido di azufre den kerosin cu ta bai pa otro planta, a bira necesario despues di un candela chiquito cual a causa danjo na un serie di tubonan den su fogon.

Inspeccion y reparacion general, cual a exigí inspeccion extensivo y testmento door di e grupo di inspeccion di equipo den Mechanical, ■ requeri uso di equipo especial pa testmento y tambe Rayos-X. E operacion ey ■ determina e cantidad di drechamento y reemplazamento necesario den e unidad.

Un di e trabaonan grandi ariba planta KHAR tabata reemplazamento di gran parti di e tubonan den su fogon. E tubonan cu ta keda mashá pretá den ■ fogon cu ta completamente será, halto y cu tin forma di cilindro, manera sauceshi den bleki, mester a worde sacá pafor despues cu tapadera di e fogon a worde cortá y habrí. E binticincu tubo cu candela a danja a worde sacá pafor cuater-cuater cu un grua.

E tubonan nobo, 35 pia largo y 6 duim hanchu, a keda instalá tres-tres y cuater-cuater, y nan a worde poní den un posicion especial pa nan drenta den e fogon y bai sinta precies den nan lugar. Pasobra e tubonan

ta contene un aleahe di cromio, e lugarnan caminda mester a weld ■ requeri un tratamiento especial. Den e tratamiento ey mester a keinta e tubonan, y despues fria nan poco poco pa elimina asina tur tensionnan cu por tin den e lugarnan caminda nan ■ weld nan. Weldernan experienciá a haci e trabao ey, y tambe e trabao dificil di pone e tubonan bek na nan lugar den e fogon.

Un otro trabao importante tabata ponemento di un carga frescu di catalizador den e reactor di e planta. E catalizador bieu a worde tirá afor pa inspecciona bandanan y partinan paden di e reactor, y despues California Catalyst Company a jena catalizador frescu aden.

Pasobra unidad KHAR no tin facilidadnan pa saca coke for di su tuberia, tabata necesario ■ ora ey pa instala tuberia for di e unidad aki te na e hidrofina-dor di gasoil cu ta keda ey banda (GHAR). Awor si ■ coneccion ey ta haci posibel pa saca coke for di fogon di KHAR tambe.

Mientras cu planta KHAR tabata for di uso, diez cambiador di calor a worde sacá y limpiá, columnanan y drumnan a worde habrí pa un inspeccion completo y pa fiha e necesidad pa limpia nan of drecha nan.

Awor cu e unidad ta na uso atrobe, lo e trata kerosin desulfurizá pa preparacion adicional di producto cu poco azufre aden



Scaffolds, tarpaulins and a nearby crane bear witness to the recent turnaround at the Kerosene Hydrofiner Unit of the HDS-I Project. Stelashi, Ionanan y un grua den vecindario ta testigo di e reciente revision general di e Kerosene Hydrofiner Unit di ■ Proyecto HDS-I.

na su capacidad normal di 40,000 baril pa dia.

E inspeccion y drechamento general bon coordiná y eficazmente planeá di KHAR a worde haci door di un grupo di Mechanical cu ta pertenece na Divi-

sion di Construction & Turn-around/Facilities, bao di direccion di e coordinador HDS-I Edgar Diaz, kende tabata encargá especialmente cu inspeccion y drechamento general di e unidad.

### Turnaround of KHAR Unit

(Continued from page 1)

necessary repair and replacement required on the unit.

One of the major repair jobs on KHAR was the replacement of ■ large portion of tubes in the furnace. The tubes which are crammed in the totally enclosed, tall and cylindrical shaped furnace like canned sausages, had to be removed by cutting open the top of the furnace. The twenty-five tubes damaged by the fire were removed by ■ crane in groups of four.

The new 35-ft. long, 6-inch in diameter tubes were installed in groups of three and four and were specially rigged to move within the furnace to their final position. Because the tubes contained chrome alloy, all welds required ■ special treatment. This treatment involved heating the tubes and gradually cooling them to eliminate stresses in the tube welds. Skilled welders were assigned to this job and the tedious task of fitting back the tubes into the furnace.

Another important job was the recharging of fresh catalyst into the reactor. The catalyst was dumped for the inspection of the reactor's shell and internals

and fresh catalyst was loaded by the California Catalyst Company.

As the KHAR unit is not provided with decoking facilities, it was necessary at this time to install piping from this unit to the adjacent Gasoil Hydrofiner (GHAR). This connection will now make it possible to decoke the KHAR's furnace as well.

While the KHAR unit was out of service, ten exchangers were removed and cleaned, and towers and drums were opened for ■ thorough inspection to determine where cleaning and/or repair work was needed.

Now that the unit is back in service, it will be processing desulfurized kerosene for further preparation of low sulfur product at its normal capacity of 40,000 bbls. a day.

The well-coordinated and efficiently planned turnaround of the KHAR was carried out by a mechanical force from the Construction & Turnaround/Facilities Division, under the direction of HDS-I Coordinator Edgar Diaz, who was specifically assigned to the unit's turnaround.



Skilled welders here pause briefly before continuing their task of fitting back the tubes in the KHAR furnace.

Weldernan specializa aki ta stop brevemente promer cu nan sigran tarea di instala bek ■ tubonan den e fornu di KHAR.

# Cornerstone Laid for Holiday Inn's Second 200-Room Hotel at Palm Beach



Guests at cornerstone laying ceremony on August 18.  
Huespedes na ceremonia pa pone promer piedra Augustus 18.

## Promer Piedra Poni Pa Holiday Inn Su Segundo Hotel di 200 Kamber

Un otro hotel cu pronto lo aparece banda di Aruba su Palm Beach ta e segundo Holiday Inn pa cual Gezaghebber F. J. Tromp a pone e promer piedra Diasabra atardi Augustus 18.

E Holiday Inn nobo di 200 kamber ta ser construi banda di e actual Holiday Inn hotel cu tin un capacidad di kamber similar y cual a ser inaugurá ariba October 25, 1969 ariba e anterior terreno di POVA na Palm Beach na L. G. Smith Boulevard. E construccion di un hotel "ruman" a ser hayá necesario pa motibo di e constante y creciente cantidad di turistanan cu ta bishita nos isla y consecuentemente e constante demanda pa mas acomodacion na hotelnan.

Dunando prominencia na e ocasion di e ceremonia di ponemento di e promer piedra tabata tal personalidadnan manera Kemmons Wilson, e magnate di e cadena di hotelnan Holiday Inn rond di mundo, Frank King di King International Casinos, y e autoridadnan oficial di Aruba y Curaçao.

E hotel di luho cual ta financiá privadamente ta fihá pa terminacion na September 1974 y e ta di Aruba Real Estate No. 2 N.V., un subsidiario di King In-

ternational Corporation di California. E contratista general ta D. C. Savage Ltd., mientras cu e hotel lo cai bao operacion di Holiday Inns, Inc.

Durante di un comemento ariba e mesun anochi den Holiday Inn Hotel pa celebra e importante evento aki den e industria turístico ariba nos isla, Gezaghebber Tromp a presentá un certificado na Sr. Wilson proclamando e como "Embador di Buena Voluntad di Aruba."

Another hotel to rise soon along Aruba's Palm Beach is the second Holiday Inn for which Lt. Governor F. J. Tromp laid the cornerstone on Saturday afternoon, August 18.

The new 200-room Holiday Inn is being built next to the present Holiday Inn of similar room capacity which was inaugurated on October 25, 1969 on the former POVA grounds at Palm Beach on the L. G. Smith Boulevard. The construction of a "sister" hotel was deemed necessary because of the ever-growing stream of tourists visiting the island and consequently a constant demand for more hotel accommodations.

Adding prominence to the occasion of the corner-stone laying ceremonies were such personalities as Kemmons Wilson,

the magnate of Holiday Inn chain hotels worldwide, Frank King of King International Casinos, and official authorities from Aruba and Curaçao.

The privately-financed luxury resort hotel is scheduled for completion by September 1974 and is owned by the Aruba Real Estate No. 2 N.V., a subsidiary of King International Corporation of California. The general contractor is D. C. Savage Ltd., while the hotel will be operated by Holiday Inns, Inc.

During a dinner the same night in the Holiday Inn Hotel to celebrate this important event in the island's tourist industry, Lt. Governor Tromp presented a certificate to Mr. Wilson proclaiming him "Goodwill Ambassador of Aruba."



Lt. Governor F. J. Tromp uses trowel to secure cornerstone he laid for 2nd Holiday Inn, witnessed in the center by Holiday Inn's top man Kemmons Wilson.

Gezaghebber F. J. Tromp ta segura e promer piedra cu el a pone pa 2do Holiday Inn den presencia di Kemmons Wilson.



The second 200-room Holiday Inn is shown at right as it will look when completed around Sept. 1974. E segundo Holiday Inn di 200 kamber ta munstrá na drechi manera el lo keda ora el ta completo banda di September 1974.